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# VERTICAL MACHINING CENTER

## VMC / VMCHS PLUS / CFV / T

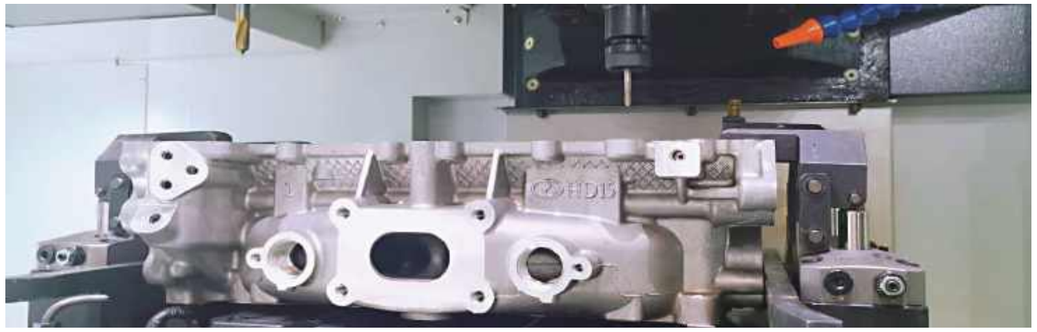
HISION

# PRODUCT INTRODUCTION

The design of the vertical machining center focuses on high efficiency, high precision, and high reliability. This series adopts a single-column fixed structure with a moving worktable, featuring a compact overall structure and small footprint. It is suitable for industries such as general machinery, automotive, instrumentation, textile machinery, and mold manufacturing.







# VERTICAL MACHINING CENTER









# VMCII

The new generation of VMC II series uses high-strength cast iron materials and adopts the large-span bed base and column structure to provide a solid foundation and stable performance for the machining tools. Equipped with mature spindle system and feed system, ensure the stability and reliability of the machine tool. Fully closed and capped protection, providing a good environment for operation.

## High Rigidity Design

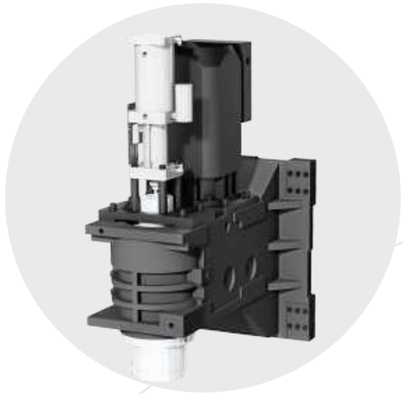
The bed and column has a large span, and all parts are made of high-quality cast iron to achieve superior shock absorption performance, support rigidity and excellent stability.

## Full Enclosure

**Full enclosure with the top cover:**
optimized and upgraded, no oil leakage, water leakage, leakage chips.

**Tool magazine protection:**
Equipped with tool magazine protection, reduce the risk of iron filings entering the tool sleeve, improve the stability of the machine tool.

# VMCII



## More Intelligent Design

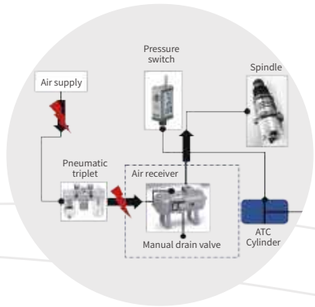
**Gravity axis power-off & emergency stop lifting:**
the gravity axis lifting protection function is added to prevent the spindle from colliding with the workpiece under the power-off&emergency stop condition.

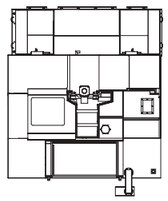
**Abnormal load detection function:**
anti-collision protection function is added to the machine tool to reduce the damage to the spindle.

**Intelligent tool preparation mode:**
the tool magazine has the function of tool preparation in advance, preparing the next tool while processing, shortening the non processing time and improving the processing efficiency.

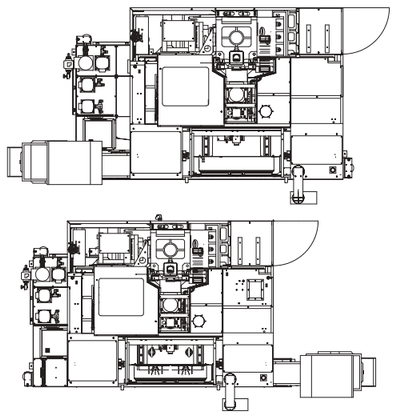

## Tool Change Stability

Standard gas storage tank, so that the machine's gas path is not affected by the factory's external air source, so as to improve the stability of spindle tool change.



Standard internal rear chip conveyor



Diversified options for external chip conveyor

# VMCII

| Items | Unit | VMC600II | VMC850II | VMC1000II |
|---|---|---|---|---|
| **» Machining Range** | | | | |
| X travel | mm | 600 | 850 | 1000 |
| Y travel | mm | 450 | 500 | 600 |
| Z travel | mm | 510 | 500 | 600 |
| Spindle nose to table surface | mm | 120-630 | 150-650 | 150-750 |
| **» Table** | | | | |
| Table size | mm | 700×450 | 1000×500 | 1200×600 |
| Table load | kg | 350 | 600 | 800 |
| T slot | mm | 5×18×80 | 5×18×80 | 5×18×100 |
| **» Spindle** | | | | |
| Drive type | | Belt drive | Belt drive | Belt drive |
| Max. spindle speed | rpm | 8000 | 8000 | 8000 |
| Spindle power (S1/S6) | kW | 7.5/11 | 7.5/11 | 7.5/11 |
| Spindle torque (S1/S6) | Nm | 35.8/70 | 35.8/70 | 35.8/70 |
| Spindle taper | | BT40 | BT40 | BT40 |
| Pull stud | | P40T - I -MAS403 | P40T - I -MAS403 | P40T - I -MAS403 |
| **» Feed** | | | | |
| Rapid traverse (X/Y/Z) | m/min | 48/48/48 | 36/36/36 | 36/36/36 |
| Cutting feedrate (X/Y/Z) | m/min | 20/20/20 | 15/15/15 | 15/15/15 |
| **» Tool Magazine** | | | | |
| Tool magazine capacity | T | 24 | 24 | 24 |
| Tool magazine type | - | Arm type | Arm type | Arm type |
| Max. tool dia. (Adjacent/vacant) | mm | Φ80/Φ150 | Φ80/Φ150 | Φ80/Φ150 |
| Max. tool length | mm | 300 | 300 | 300 |
| Max. tool weight | kg | 8 | 8 | 8 |
| Tool change time | s | 2.5 | 2.5 | 2.5 |
| **» Accuracy (GB/T20957.4-2007)** | | | | |
| Positioning accuracy (X/Y/Z) | mm | 0.007/0.005/0.005 | 0.008/0.006/0.006 | 0.008/0.006/0.006 |
| Repeat positioning accuracy (X/Y/Z) | mm | 0.004/0.003/0.003 | 0.005/0.004/0.004 | 0.005/0.004/0.004 |
| **» Other** | | | | |
| Power capacity | kVA | 30 | 30 | 30 |
| Machine weight | t | 4.5 | 6 | 6.5 |
| Machine size (L×W×H) | mm | 2130×2600×2600 | 2500×3400×2550 | 2800×3550×2700 |

## Standard Configuration (Except VMC1580II)

1. Controller: Mitsubishi M80VB
2. 8000rpm belt drive spindle
3. 24T ATC
4. Pneumatic and lubrication system
5. Cutting cooling
6. Internal water flooding chip conveyor
7. Full enclosure with top cover
8. Air gun
9. 3-color signal lamp, working light
10. Standard accessories
11. External manual chip box
12. CE Mark (EU region)

## Option Configuration (Except VMC1580II)

1. Controller: Siemens 828D (SW24)
2. Controller: FANUC 0i
3. 10000rpm belt drive spindle
4. 12000rpm directly drive spindle
5. Spindle oil chiller
6. CTS (2/3/7MPa)
7. Spindle ring spray
8. NC rotary table(4th)
9. Workpiece probe
10. Tool setter
11. ATC protection door
12. Water gun
13. Oil skimmer
14. Oil mist collector
15. External chain type chip conveyor and trolley
16. More suitable for Al chip of the water tank
17. AC for electric cabinet
18. Linear scale(except VMC600II )

# VMC II

| Items | Unit | VMC1200II | VMC1370II | VMC1580II |
|---|---|---|---|---|
| **» Machining Range** | | | | |
| X travel | mm | 1200 | 1300 | 1500 |
| Y travel | mm | 600 | 700 | 800 |
| Z travel | mm | 600 | 700 | 800 |
| Spindle nose to table surface | mm | 150-750 | 100-800 | 200-1000 |
| **» Table** | | | | |
| Table size | mm | 1300×600 | 1400×700 | 1700x800 |
| Table load | kg | 600 | 1300 | 1500 |
| T slot | mm | 5×18×100 | 5×18×125 | 5×22×150 |
| **» Spindle** | | | | |
| Drive type | | Belt drive | Belt drive | Gear box |
| Max. spindle speed | rpm | 8000 | 8000 | 6000 |
| Spindle power (S1/S6) | kW | 7.5/11 | 11/15 | 15/18.5 |
| Spindle torque (S1/S6) | Nm | 35.8/70 | 52.5/95.5 | 491/607 |
| Spindle taper | | BT40 | BT40 | BT50 |
| Pull stud | | P40T - I -MAS403 | P40T – I – MAS403 | P50T – I – MAS403 |
| **» Feed** | | | | |
| Rapid traverse (X/Y/Z) | m/min | 36/36/36 | 36/36/24 | 24/24/20 |
| Cutting feedrate (X/Y/Z) | m/min | 15/15/15 | 15/15/12 | 12/12/10 |
| **» Tool Magazine** | | | | |
| Tool magazine capacity | T | 24 | 24 | 24 |
| Tool magazine type | - | Arm type | Arm type | Arm type |
| Max. tool dia. (Adjacent/vacant) | mm | Φ80/Φ150 | Φ80/Φ150 | Φ110/Φ200 |
| Max. tool length | mm | 300 | 300 | 350 |
| Max. tool weight | kg | 8 | 8 | 18 |
| Tool change time | s | 2.5 | 2.5 | 4 |
| **» Accuracy (GB/T20957.4-2007)** | | | | |
| Positioning accuracy (X/Y/Z) | mm | 0.008/0.006/0.006 | 0.010/0.006/0.006 | 0.016/0.010/0.010 |
| Repeat positioning accuracy (X/Y/Z) | mm | 0.005/0.004/0.004 | 0.007/0.004/0.004 | 0.008/0.005/0.005 |
| **» Other** | | | | |
| Power capacity | kVA | 30 | 30 | 40 |
| Machine weight | t | 7 | 9.5 | 12 |
| Machine size (L×W×H) | mm | 3150×3550×2700 | 3320×3900×3200 | 5100×3100×3600 |

## Standard Configuration (VMC1580II)

1. Controller: Mitsubishi M80VB
2. Gear box
3. Spindle oil chiller
4. 24T arm type tool magazine(BT50)
5. Pneumatic and lubrication system
6. Cutting cooling
7. Internal front screw chip conveyor
8. External chain chip conveyor
9. Full enclosure
10. Air gun
11. 3-color signal lamp, working light
12. Standard accessory
13. Z-axis nitrogen balance system (Z-axis box guide rail)
14. CE Mark (EU region)

## Option Configuration (VMC1580II)

1. Controller: Siemens 828D (SW24)
2. Controller: FANUC 0i
3. CTS (2/3/7MPa)
4. Spindle ring spray
5. NC rotary table(4th)
6. Workpiece probe
7. Tool setter
8. Water gun
9. Oil skimmer
10. Oil mist collector
11. AC for electric cabinet
12. Linear scale

# VMC HS PLUS

VMC HS PLUS Series Vertical Machining Center is an upgraded version based on the VMC HS series, representing a new generation of high-speed vertical machining centers. Equipped with a high-performance built-in spindle and a high dynamic response servo system, it delivers enhanced speed and efficiency in machining operations. This machine is widely applicable for high-speed precision machining of components in industries such as automotive, aerospace, and general machinery.

## Long-Span Bed

Long-span cast bed and columns ensure machining stability.

## High-Speed, High-Performance Spindle

Standard built-inspindle with low rotational inertia, rapid start-stop response, high machining efficiency, and constant power output at high speeds.

Equipped with synchronized water-cooling circulation technology to effectively reduce thermal deformation of the spindle.

# VMC HS PLUS

## Enhanced Tool Magazine Protection

The tool magazine features a sloped guard for efficient chip and fluid management, minimizing contamination risks and boosting machine stability.

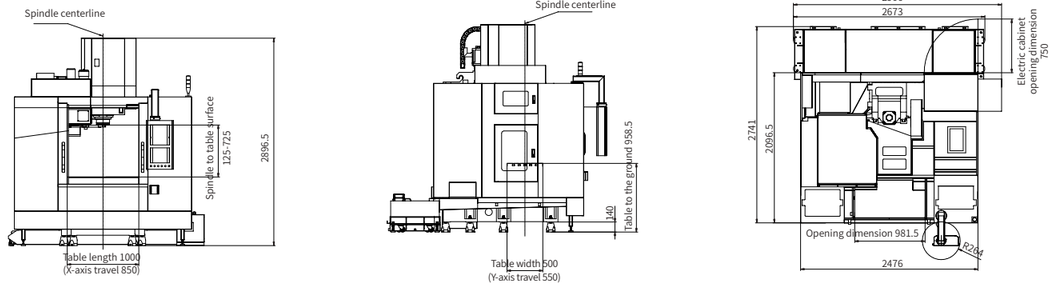
Brush systems further block chips and moisture, ensuring higher reliability.

## Excellent Chip Evacuation Capability

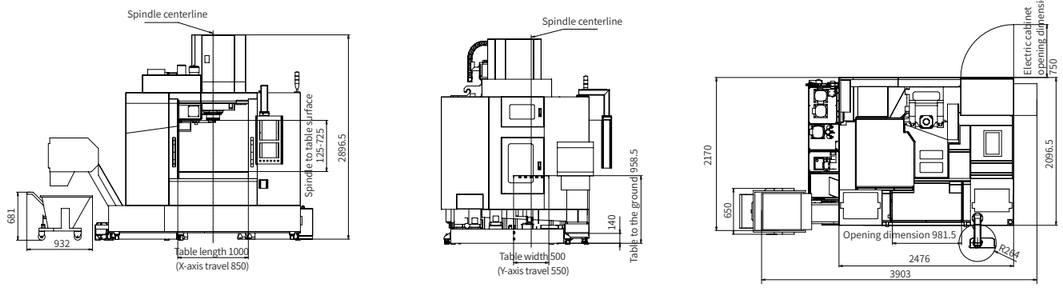
Standard with Y-axis rear protection chip flushing and a high-flow flushing pump, effectively preventing material chip accumulation on the Y-axis rear protection.

# Machine Size

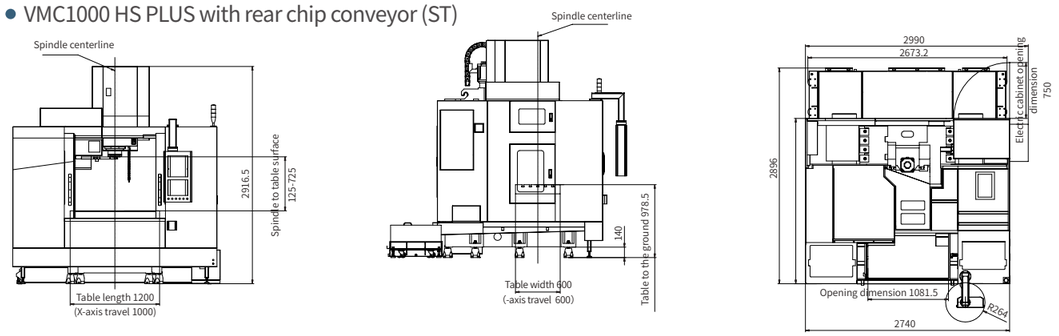
- VMC850 HS PLUS with rear chip conveyor (ST)



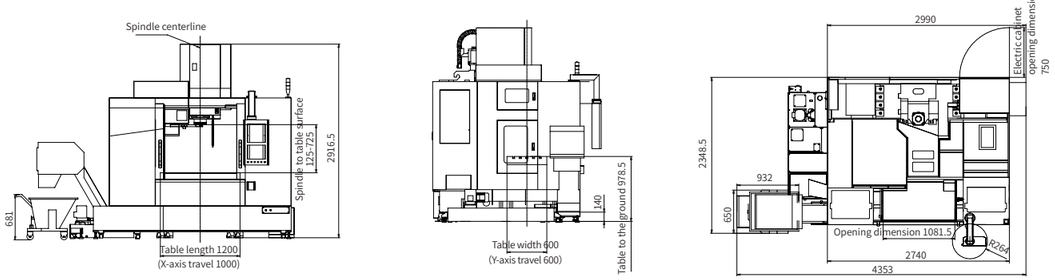

- VMC850 HS PLUSwith front left chip conveyor (OP)




- VMC1000 HS PLUS with rear chip conveyor (ST)

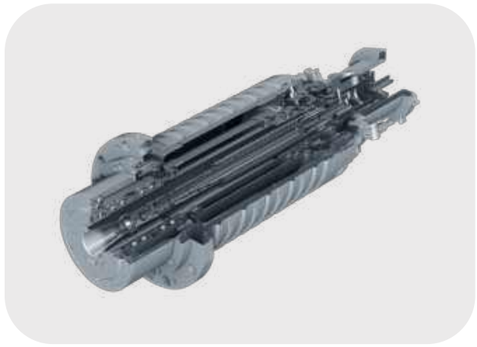



- VMC1000 HS PLUS with front left chip conveyor (OP)




# VMC HS PLUS

- Robust manufacturing performance
- High rigidity structure
- Huge machining space
- Automation-ready and fixture-ready

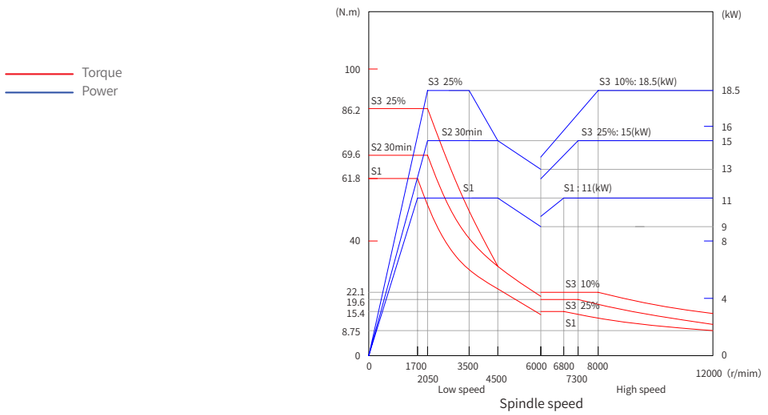


- HISION developed high rigidity built-inspindle. Precision-matched integration for enhanced machine tool performance
- Superior structural, equipped with optional CTS, offers higher cost-effectiveness compared to direct-drive spindles.

- Typical Parts

Calipers | Motor housing | Steering knuckle | lower link | Joint flange | Electrical control box | Clutch housing

# Power Torque Diagram



# VMC HS PLUS

| Items | Unit | VMC850HS Plus | VMC1000HS Plus |
|---|---|---|---|
| **» Machining Range** | | | |
| X travel | mm | 850 | 1000 |
| Y travel | mm | 550 | 600 |
| Z travel | mm | 600 | 600 |
| Spindle nose to table surface | mm | 125-725 | 125-725 |
| **» Table** | | | |
| Table size | mm | 1000×500 | 1200×600 |
| Table load | kg | 500 | 800 |
| T slot | mm | 5×18×80 | 5×18×100 |
| **» Spindle** | | | |
| Drive type | | Built-in | Built-in |
| Spindle speed | rpm | 12000 | 12000 |
| Spindle power (S1/S3) | kW | 11/18.5 | 11/18.5 |
| Spindle torque (S1/S3) | Nm | 61.8/86.2 | 61.8/86.2 |
| Spindle taper | | BT40 | BT40 |
| Pull stud | | MAS-P40T-I | MAS-P40T-I |
| **» Feed** | | | |
| Rapid traverse (X/Y/Z) | m/min | 48/48/48 | 36/36/36 |
| Cutting feed rate (X/Y/Z) | m/min | 20/20/20 | 20/20/20 |
| **» Tool Magazine** | | | |
| Capacity | T | 24 | 24 |
| Type | - | Arm type | Arm type |
| Max. tool dia. (Adjacent/vacant) | mm | Φ80/Φ150 | Φ80/Φ150 |
| Max. tool length | mm | 300 | 300 |
| Max. tool weight | kg | 8 | 8 |
| Tool change time (T-T) | s | 2 | 2 |
| **» Accuracy (GB/T20957.4-2007)** | | | |
| Positioning accuracy (X/Y/Z) | mm | 0.008/0.006/0.006 | 0.008/0.006/0.006 |
| Repeat positioning accuracy (X/Y/Z) | mm | 0.005/0.004/0.004 | 0.005/0.004/0.004 |
| **» Other** | | | |
| Power capacity | kVA | 25 | 30 |
| Machine weight | t | 5 | 5.6 |
| Machine size (L×W×H) | mm | 2430×2800×2800 | 2720×2900×2900 |

## Standard Configuration

1. Controller: Mitsubishi M80VB
2. 12000rpm built-in spindle
3. 24T arm type tool magazine
4. Spindle cooling
5. Cutting cooling
6. Tool magazine protection
7. Internal rear flushing
8. External hopper type rear water tank
9. Full enclosure
10. 3-color signal lamp, working light
11. Air gun
12. CE Mark (EU region)

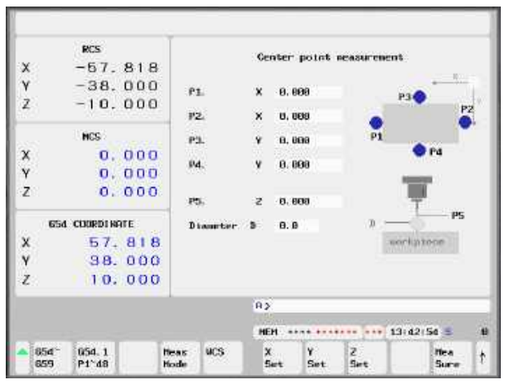
## Option Configuration

1. Controller: Mitsubishi M80VA / FANUC 0i
2. CTS (2/3/7MPa)
3. Spindle ring spray
4. NC rotary table(4th)
5. Workpiece probe
6. Tool setter
7. Water gun
8. Oil skimmer
9. Oil mist collector
10. AC for electric cabinet
11. Linear scale
12. Roller linear guideway

# Function Upgrade

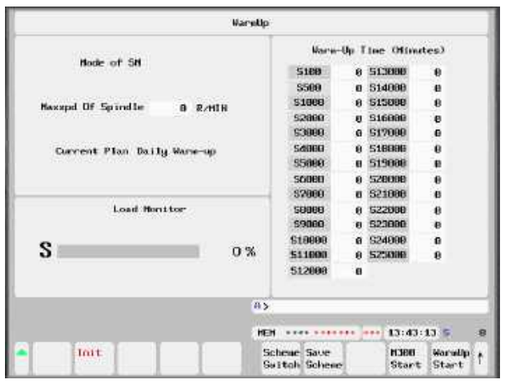
## Automatic centering function

Align circles, squares, and polygons, or perform oblique angle calculations.



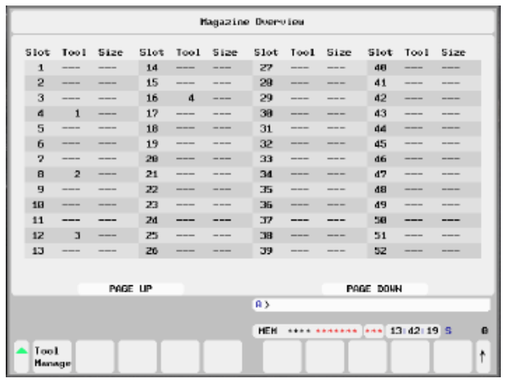

## Spindle warm-up function

Warming up the built-inspindle is more convenient with button operation, and the warm-up time can be set by oneself, which can be modified according to actual needs.



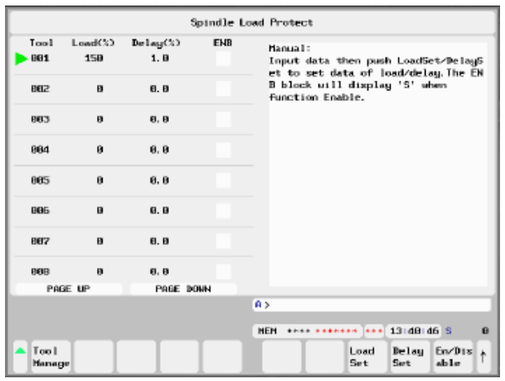

## Tool magazine viewing function

Under the random tool magazine, the current corresponding tool position can be viewed, making it more intuitive and convenient to operate.




## Tool load function

According to different tool settings, if the set load is exceeded during actual machining, the program can be stopped in a timely manner to prevent further damage to the workpiece or tool, reduce losses, and ensure the safety of machining.



# CFV

The CFV series innovative technology fully meets the needs of users, and its consistent aim is high efficiency, high precision, and high reliability; the new generation of CFV series vertical machining centers are equipped with advanced built-in spindle series and high dynamic response drive systems to enable processing Higher speed, high precision, and efficiency; and endows environmental protection and energy saving characteristics, which is widely used in the processing of components and mold markets.

## High Speed, High Precision Built-In Spindle

**High precision:** built-in spindle direct drive, no other vibration source.

**High torque:** two-speed automatic transmission, low speed and high torque, high speed and constant power.

**Efficient start and stop:** zero drive chain, small inertia, starting from 0 to 8000 rpm in just 0.8 seconds.

## Optimized Component Design

**High-rigid base components:**
large-span bed base, thickened column.

**Lightweight moving parts:**
the total weight of the spindle box and built-in spindle 30% lower than the coventional machines.

# CFV

## 24T Servo Tool Magazine

- **Intelligent preparation tool mode:** shorten non-machining time.
- Max.180mm dia. bridge type boring tool.
- Automatic protection door.
- Heavy tool mode: auto slow tool change in this mode.

## Professional Automation Interface

- Automatic door.
- Automatic line communication interface.
- Tool automatic compensation & life management.
- Tool magazine broken tool detection.
- Workpiece detecting device.
- Option 4th axis & 5th axis.

# CFV

| Items | Unit | CFV600 | CFV900 | CFV1100 | CFV1300 |
|---|---|---|---|---|---|
| **» Machining Range** | | | | | |
| X travel | mm | 600 | 900 | 1100 | 1300 |
| Y travel | mm | 430 | 430 | 540 | 650 |
| Z travel | mm | 510 | 510 | 520 | 650 |
| Spindle nose to table surface | mm | 150-660 | 150-660 | 150-670 | 150-800 |
| **» Table** | | | | | |
| Table size | mm | 900×430 | 1100×430 | 1300×550 | 1500×650 |
| Table loading | kg | 500 | 700 | 1200 | 1200 |
| T slot size | mm | 3×18×125 | 3×18×125 | 5×18×100 | 5×18×125 |
| **» Spindle** | | | | | |
| Drive type | | Built-in spindle | Built-in spindle | Built-in spindle | Built-in spindle |
| Max. spindle speed | rpm | 12,000 | 12,000 | 12,000 | 12, 000 |
| Spindle power | kW | 11/18.5 | 11/18.5 | 11/18.5 | 11/18.5 |
| Spindle torque | N.m | 61.8/86.2 | 61.8/86.2 | 61.8/86.2 | 61.8/86.2 |
| Spindle taper | | ISO 7:24 NO.40(BT40) | ISO 7:24 NO.40(BT40) | ISO 7:24 NO.40(BT40) | ISO 7:24 NO.40(BT40) |
| Pull Stud | | MAS-P40T-1 (45°) | MAS-P40T-1 (45°) | MAS-P40T-1 (45°) | MAS-P40T-1 (45°) |
| **» Feed** | | | | | |
| Rapid traverse (X/Y/Z) | m/min | 36/36/36 | 36/36/36 | 36/36/36 | 36/36/30 |
| Cutting feedrate (X/Y/Z) | m/min | 20/20/20 | 20/20/20 | 20/20/20 | 20/20/20 |
| Guideway type | | Linear guideway | Linear guideway | Linear guideway | Linear guideway |
| **» Tool Magazine** | | | | | |
| Tool magazine capacity | T | 24 | 24 | 24 | 24 |
| Tool change type | | Servo | Servo | Servo | Servo |
| Max. tool dia. (Adjacent/vacant) | mm | Φ80/Φ150 | Φ80/Φ150 | Φ80/Φ150 | Φ80/Φ150 |
| Max. tool length | mm | 300 | 300 | 300 | 300 |
| Max. tool weight | kg | 8 | 8 | 8 | 8 |
| Tool change time (T-T) | s | 1.5 | 1.5 | 1.5 | 1.5 |
| **» Accuracy (inclusive standardsGB/T20957.4-2007)** | | | | | |
| Positioning accuracy (X/Y/Z) | mm | 0.007/0.005/0.005 | 0.008/0.005/0.005 | 0.008/0.006/0.006 | 0.010/0.006/0.006 |
| Repeat positioning accuracy (X/Y/Z) | mm | 0.004/0.003/0.004 | 0.005/0.003/0.004 | 0.005/0.004/0.004 | 0.007/0.004/0.004 |
| **» Other** | | | | | |
| Power capacity | kVA | 35 | 35 | 35 | 35 |
| Machine weight | t | 6 | 7 | 8 | 9 |
| Machine size (L×W×H) (without conveyor) | mm | 2060×2750×2660 | 2600×2420×2580 | 2900×2890×2680 | 3800×3300×2950 |

## Standard Configuration

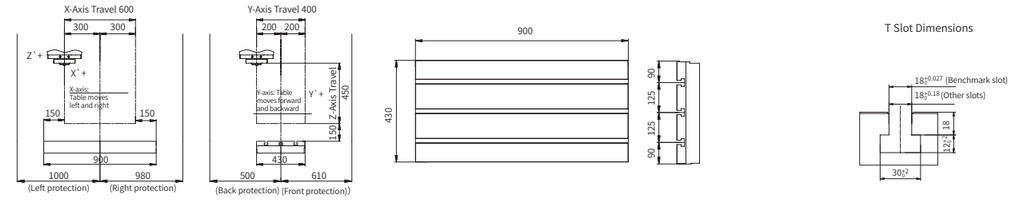
1. Controller:
   Mitsubishi M80VA(Except CFV1300)
   Mitsubishi M80VB(CFV1300)
2. 12000rpm built-in spindle
3. Full enclosure with top cover
4. Internal flush chip system
5. 3 color signal lamp
6. Water gun
7. External chain type chip conveyor & trolley (left side)
   (CFV900、CFV1100、CFV1300).
8. External manual chip box (CFV600)
9. 24T servo ATC (arm type)
10. ATC pneumatic door
11. Hydraulic & grease lubrication system
12. Spindle oil chiller
13. CE Mark (EU region)

## Option Configuration

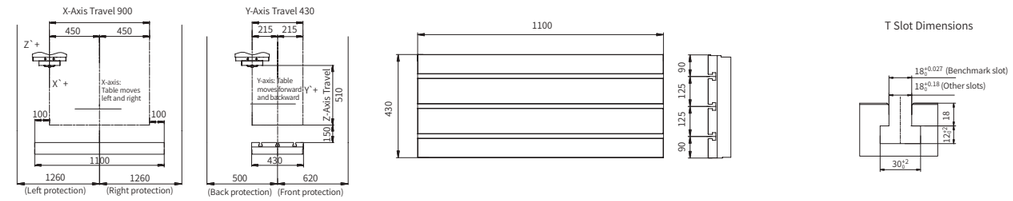
1. Controller: FANUC 0i
2. Kessler 20000rpm built-in spindle (HSK-A63)
3. CTS (2/3/7MPa)
4. NC rotary table (4th)
5. Workpiece probe
6. Tool setter
7. Linear scale
8. Air gun
9. Oil skimmer
10. Oil mist collector
11. AC for electric cabinet

# Processing Range

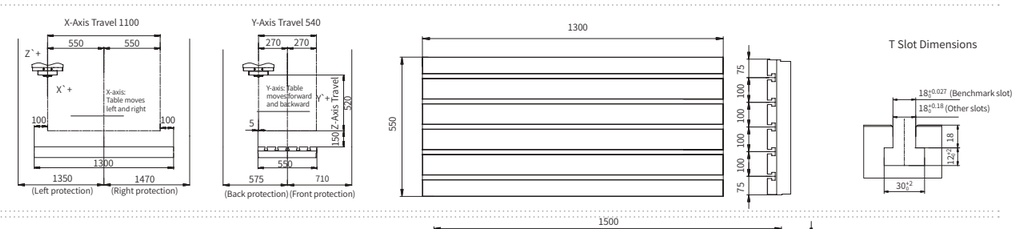
CFV600



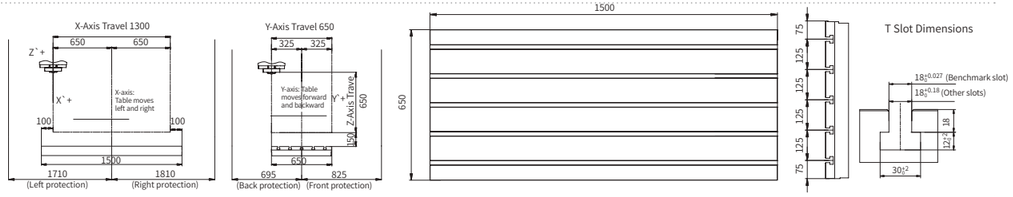

CFV900




CFV1100

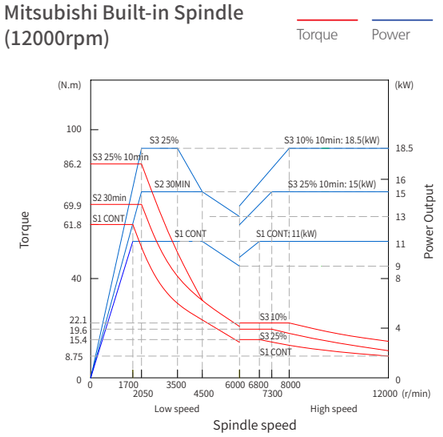



CFV1300

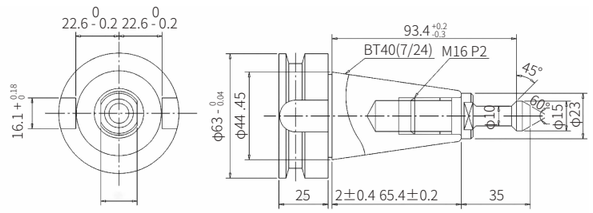



# Power-Torque Diagram

Mitsubishi Built-in Spindle (12000rpm)




BT40(7: 24)
Pull Stud Specification

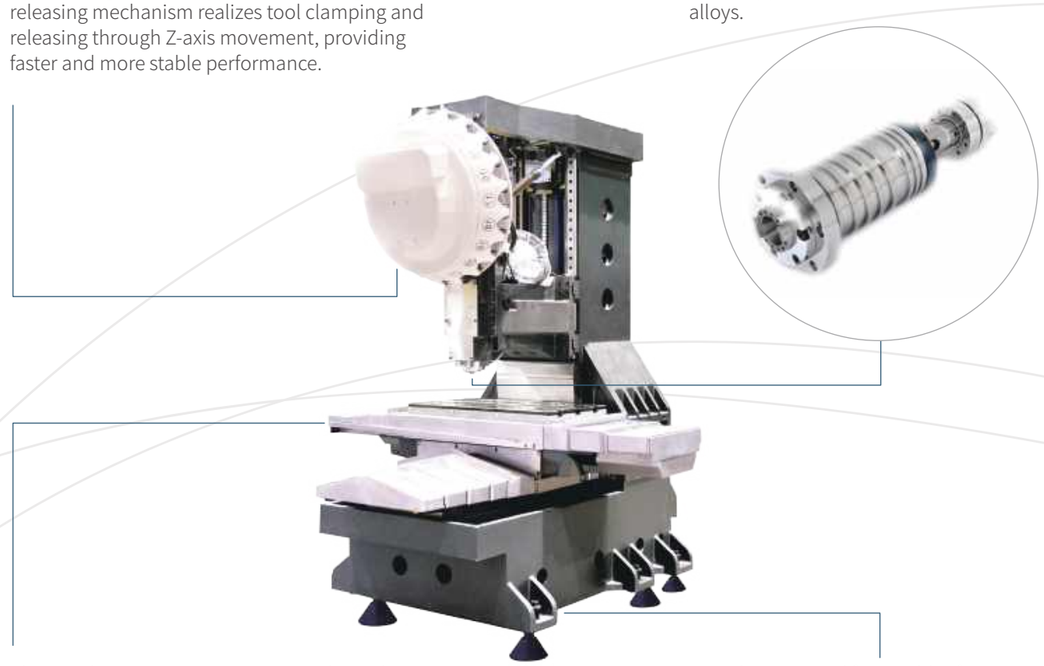


# T Series

T-Series Tapping Center, developed byHaitian Precision through integration of global advanced technologies, is a compact machine with minimized footprint, engineered for high rigidity and superior vibration damping. Widely used for drilling and tappingin non-ferrous metals, 3C industry, and aluminum substrates. Compared to conventional machining centers, it delivers multi-fold improvements in efficiency and quality, making it particularly suitable for3C and telecommunications industries.


# T Series

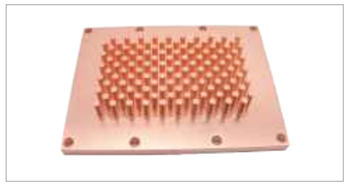
- Disc type 21T servo tool magazine achieves tool changing through Z-axis movement, making tool changing faster.
- The rotating arm cam-type tool clamping and releasing mechanism realizes tool clamping and releasing through Z-axis movement, providing faster and more stable performance.
- The adoption of high-speed direct-drive spindle, which is especially ideal for the machining of parts and molds made from copper, aluminum, and magnesium alloys.



- The synchronous moving covers, where the outer layer and table move while the inner layer remains stationary, ensures a low failure rate of the axis covers.
- The axis covers are compact, and the machine tool occupies a small footprint.
- The oversized foot width of 1000mm ensures stability during high-speed machining

## Typical Parts

Cylinder cover

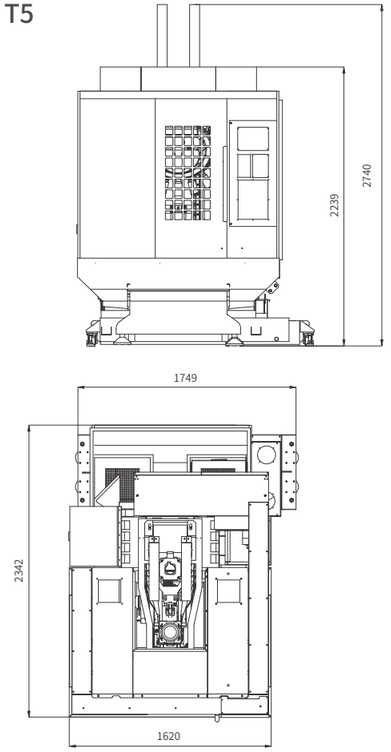


Thermal substrate

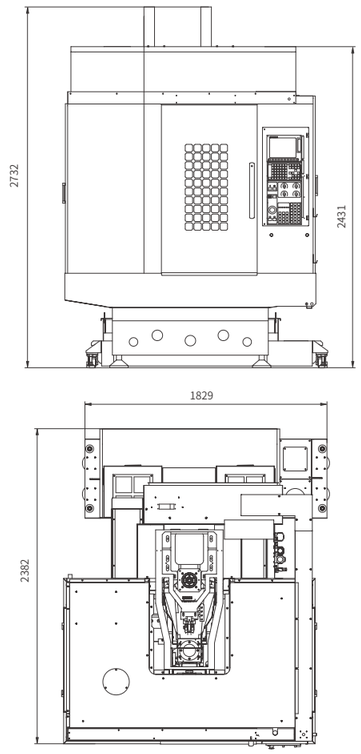
Pump cover

# T Series Dimension Diagram

T5

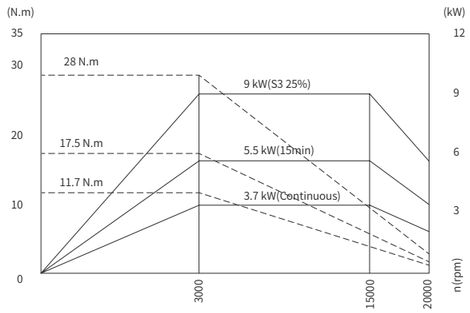



T7



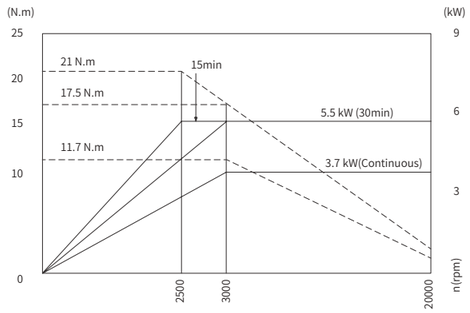

# Power-torque Diagram

FANUC Spindle（ail 2/20000）




20000rpm

Mitsubishi Spindle（SJ-DL5.5/200）




20000rpm

# T Series

| Items | Unit | T5 | T7 |
|---|---|---|---|
| **» Machining Range** | | | |
| X travel | mm | 500 | 700 |
| Y travel | mm | 400 | 450 |
| Z travel | mm | 350 | 350 |
| Spindle nose to table surface | mm | 145-495 | 145-495 |
| **» Table** | | | |
| Table size | mm | 700×420 | 800×420 |
| Max. table load | kg | 250 | 350 |
| T slot | mm | 3×14×125 | 3×14×125 |
| **» Feed** | | | |
| Rapid traverse (X/Y/Z) | m/min | 48/48/48 | 48/48/48 |
| Cutting feedrate (X/Y/Z) | m/min | 30/30/30 | 30/30/30 |
| Motor power (X/Y/Z) | kW | 1.5/1.5/3 | 1.5/1.5/3 |
| **» Spindle** | | | |
| Drive type | - | Direct-drive | Direct-drive |
| Max. spindle speed | rpm | 20000 | 20000 |
| Spindle power (S1/S3) | kW | 3.7/5.5 | 3.7/5.5 |
| Spindle torque (S1/S3) | Nm | 14.1/21 | 14.1/21 |
| Spindle taper | - | BT30 | BT30 |
| **» Tool Magazine** | | | |
| Capacity | T | 21 | 21 |
| Type | - | Servo | Servo |
| Max. tool dia. (Adjacent/Vacant) | mm | Φ60/Φ80 | Φ60/Φ80 |
| Max. tool length | mm | 200 | 200 |
| Max. tool weight | kg | 3kg/T (Total 25kg) | 3kg/T (Total 25kg) |
| Tool change time (T-T) | s | 2 | 2 |
| **» Accuracy（GB/T20957.4-2007）** | | | |
| Positioning accuracy (X/Y/Z) | mm | 0.010/0.010/0.010 | 0.010/0.010/0.010 |
| Repeat positioning accuracy (X/Y/Z) | mm | 0.006/0.006/0.006 | 0.006/0.006/0.006 |
| **» Other** | | | |
| Power capacity | kVA | 20 | 20 |
| Machine weight | t | 2.6 | 2.9 |
| Machine size | mm | 1749×2342×2740 | 1829×2382×2740 |

## Standard Configuration

1. Controller: MITSUBISHI
2. 20000rpm directly drive spindle
3. 21T servo type ATC
4. X/Y/Z axis splash cover
5. Oil chiller
6. Full enclosure with top cover
7. Internal rear flushing
8. Pneumatic, lubrication
9. Air gun
10. Water gun
11. 3-color signal lamp and working light
12. Standard accessories
13. Manual chip hopper
14. CE Mark (EU region)

## Option Configuration

1. Controller:FANUC 0i
2. Directly drive spindle 12000/24000rpm
3. AC for electrical cabinet (0.3kW)
4. External chain type chip conveyor with iron chip trolley (rear&middle)
5. Internal flush chip system (rear)
6. Oil mist collector
7. Workpiece probe
8. Tool setter


## MORE THAN PRECISION

Ningbo Haitian Precision Machinery Co., Ltd. is a listed company specializing in machine tooling industry. It has developed Ningbo Dagang production base, Ningbo Yanshan production base Dalian production base and Shandi production base. It has a modern constant temperature processing and assembly plant of over 570,000 square meters with nearly 2300 employees. It is awarded honors such as "national major technical equipment enterprise", "national high-tech enterprise", and "provincial high-tech research and development center".